



Allen C. Eggen  
Environmental Consultant  
Billings Refinery  
ConocoPhillips  
P.O. Box 30198  
Billings, MT 59107-0198  
Phone 406.255.2626  
Fax 406.255.2621  
allen.eggen@conocophillips.com

CERTIFIED NO. 7010 1870 0002 4850 9147

March 1, 2011

U.S. Environmental Protection Agency  
Office of Federal Activities  
International Compliance Assurance Division (2254A)  
Ariel Rios Building  
1200 Pennsylvania Avenue, N.W.  
Washington, DC 20460

**RE: ConocoPhillips Company, Billings Refinery, Annual Report for 2010**

Dear Mr. Heiss:

Enclosed with this letter is the required Annual Report for hazardous waste exported in 2010.

Please contact me should you have any questions regarding this report.

Sincerely,

Allen Eggen

1 enclosure

cc: Denise Kirkpatrick

received  
SDN 3/7/11

ConocoPhillips Company  
P.O. Box 30198  
Billings, MT 59107-0198

 **ConocoPhillips**



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RETURN RECEIPT REQUESTED



**AR**

To: Federal Activities

Mailstop: 2254A

Department:

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*Scott*

US EPA  
OFFICE OF FEDERAL ACTIVITIES  
INTERNATIONAL COMPLIANCE ASSURANCE DIVISION  
ARIEL RIOS BUILDING  
1200 PENNSYLVANIA AVE N.W.  
WASHINGTON DC 20460

**Annual Export Report  
For  
ConocoPhillips Company  
401 South 23<sup>rd</sup> Street  
Billings MT, 59101  
MTD006229405**

As per requirements set forth in 40 CFR 262.56 the following information summarizes export of hazardous waste from January 1, 2010 – December 31, 2010.

**Shipping Site Address:** EPA ID#: MTD006229405  
401 South 23<sup>rd</sup> Street  
Billings Montana, 59101

**Consignee Site Address:** PS13075 (02)  
Envirogreen Technologies Ltd.  
LELA Lot 401, Similco Mine Site  
Princeton, B.C., V0X 1W0  
Canada.

**EPA AOC File No.:** 614/09

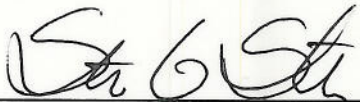
**Primary Transporter:** MP Environmental, Inc.  
CAT000624247

**Hazardous Waste Shipped:**

Waste petroleum refinery oil/water sludge/residue from the petroleum refining industry.  
Hazardous Waste, Solid, NOS.  
F037 – Class 9, UN3077, III.  
Shipments: 16  
Total: 379,504 Pounds.

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete.

Dated this 28<sup>th</sup> day of February 2011 on behalf of ConocoPhillips Company, Billings, MT.



Mr. Steven G. Steach  
Refinery Manager